DAF NOTES: The Daf HaKashrus previously published the ⁽¹⁾ Hafrashas Challah System, for situations where the RFR cannot be present during the actual lishah, in its December 1994 Volume 'a - No. 5 issue. The basic Halachic underpinnings of this system were explained in an accompanying article entitled "The Separation of Challah at Bakeries" by Rabbi Yerachmiel Morrison (ibid). Since then, there have been a number of enhancements to this system which are presented below.

THE U HAFRASHAS The following is a copy of the **CHALLAH SYSTEM**

nusach which an @ representative says to be mafrish challah at a Jewish owned company.

- I. Opened boxes of matzah¹ which are tovul l'challah should be placed in the room where the mixing is done. It may be covered but unsealed and should preferably be touching the mixing machine.
- II. Written and oral authorization to the @ should be given by the Jewish owner of the company to separate challah on their behalf at all times. Re-authorization should be made from time to time
- III. Initially when the container of matzah is placed in the plant, the Mashgiach should hold the box of matzos in his hand with the front or back of the box facing him and say:
 - One fifth of a gram of matzah in a square shape from the first matzah in this box in the upper right-hand corner of the matzah facing me, should become challah on behalf of the next lishah that takes place for belilah avah at the time when that lishah takes place or on behalf of the next baking for belilah rakah when that baking is completed whichever comes first. And one fifth of a gram of matzah uniformly distributed around the part of the matzah already designated as challah should become challah on behalf of each succeeding lishah or baking, at the time of such lishah or baking as
- IV. Every morning thereafter someone at the office should say: Each time a lishah will be made at - PLANT NAME - at -

PLANT LOCATION² - until the next time this nusach is said,* then from the boxes of matzah in the mixing room set aside for hafrashas challah,3 one fifth of a gram of that matzah uniformly distributed around the matzah already designated partially as challah should become challah on behalf of those lishos which are belilah avah at the time when that lishah takes place,

* If there is a good chance that challah is taken at the plant, the following should be added at this point: "in case challah will not be taken at the plant".

and on behalf of the items baked from a belilah rakah when the baking is completed.** And if the matzah used until now is all used up for hafrashas challah purposes, the next matzah behind it should become challah in the same fashion. Namely, first one

fifth of a gram in a square shape from the matzah's upper right hand corner, directly behind the first area designated as challah in the matzah used until now, should become challah etc.

** If grains other than wheat are being used for baking, matzos of that type of grain should be placed in the bakery in a separate box and the following added at this point: "from each min on its own min".

- V. If it is certain that at least one of the Jewish owned companies is not taking challah, a bracha should be recited before saying this nusach.
- ¹ Precise quantity is determined in accordance with the number of lishos at the
- If the nusach is being said for more than one plant, then the person may write the names and locations of the plants onto a single piece of paper and say "Each time a lishah will be made at any of the plants listed on this paper until the next time..."
- ³ Every year during the beginning of June, a new production of matzah which is tovul l'challah should be placed in all bakeries alongside of the old box until October 30 when the old box may be removed. During the interim period between June 1 and October 30, add the following at this point: "and from the same year as the flour in the lishah...'

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